

TABLE & BLADE ANGLES

Recommended for Mitering 90° Corners

Moulding Part Number	Table Miter Degree	Saw Blade Bevel Degree	Rock Moulding Towards Fence*	Capable of Cutting on Compound Miter Saw**
MLD400	41°	24°	YES	YES
MLD404	24°	38°	NO	YES
MLD405	25.5°	38°	NO	YES
MLD406	25°	39°	NO	YES
MLD410	17°	42°	NO	YES
MLD411	26°	38°	NO	YES
MLD421	28.5°	36°	NO	NO (use table saw)
MLD423	23°	39°	NO	YES
MLD425	18°	42°	NO	YES
MLD430	19°	42°	NO	NO (use table saw)
MLD432	37°	27°	YES	YES
MLD440	41.5°	20°	NO	YES
MLD452	29°	36°	NO	YES
MLD453	29.5°	36°	NO	YES
MLD456	28°	36°	NO	YES

Moulding Part Number	Table Miter Degree	Saw Blade Bevel Degree	Rock Moulding Towards Fence*	Capable of Cutting on Compound Miter Saw**
MLD460	32°	33°	NO	YES
MLD470	41°	20°	NO	NO (use table saw)
MLD471	39.75°	23°	NO	YES
MLD480	42.5°	16°	NO	YES
MLD490	36.5°	28°	NO	YES
MLD491	37°	28°	YES	YES
MLD493	31.6°	34°	NO	YES
MLD510	24°	38°	NO	YES
MLD552	25.5°	38°	NO	YES
MLD555	25°	39°	NO	YES
MLD560	31°	34°	YES	YES
MLD570	31°	35°	NO	YES
MLD580	27.5°	37°	NO	NO (use table saw)
MLD606	35°	30°	NO	YES
MLD608	33°	32°	NO	YES

IMPORTANT:

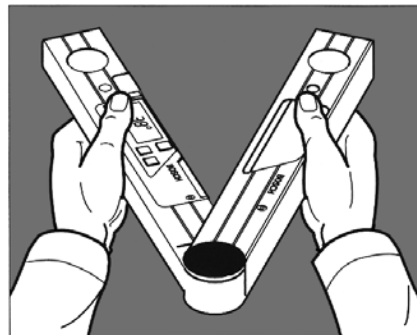
Because the face side of the product is moulded to a more exacting tolerance, all crown mouldings should be cut with the face down and the bottom edge of the crown moulding against the fence on the saw.



Place moulding face side down.

Place bottom edge of the moulding toward the fence.

"YES" means to rock the moulding toward the fence pivoting on the design (as shown on MLD432).
"NO" means let the moulding lay flat on the table.



For corners that vary from 90°, we recommend the use of the *Bosch® Digital Protractor (Model # DWM40L) to easily find miter and bevel angles for crown mouldings.

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